



TILSATEC®



Hand protection for  
**food processing** from  
the cut resistance  
specialists



Tilsatec is a UK manufacturer with a long history in developing technical yarns and materials for PPE. Specialising in cut resistant hand and arm protection we are able to engineer high levels of performance and mechanical protection into all our products. Working closely in partnership with customers, we design and develop solutions from the ground up to ensure they are receiving maximum performance/cost efficiencies.

For businesses who want expertise they can rely on to keep their people safe, Tilsatec deliver high performance hand, arm and body protection solutions. We manufacture our own proprietary cut resistant yarn - the primary source of mechanical protection, on site in the UK. This means we can deliver maximum performance in every fibre of what we do.

Selecting the right protective solution for your needs is vital, but can sometimes seem a complex exercise. Our representatives are able to guide you through the entire process, this typically includes conducting a comprehensive hand protection site survey to understand the hazards and requirements involved. They can then make clear and simple recommendations as to the type and style of PPE you need. Following successful trials, they can also assist with on site training and inductions to ensure workers are wearing and using their PPE correctly from the outset, ensuring they go home safely at the end of the day.

**When our gloves perform at their best, your people can perform at their best.**

## Hand and arm protection for food handling

### EC Food Regulations

Tilsatec food range products are approved for contact with all foodstuffs in compliance with the parent directive 1935/2004/EC. They also comply with the specific requirements laid down in the Commission Regulation (EU) No 10/2011 plastic materials and articles intended to come into contact with food.

The regulation governs the substances that may be used in the manufacture of food contact materials (including gloves for food handling) and specify that under normal foreseeable conditions of use, they do not transfer their constituents to food in quantities which could:

- endanger human health; or
- bring about an unacceptable change in the composition of the food; or
- bring about a deterioration in the organoleptic characteristics (i.e texture, taste, aroma)

To ensure food contact materials comply with these regulations a series of test standards are applied (EN 1186) to determine migration levels from contact materials into the food using a variety of food simulants.

Compliance with the allowable limits enables food gloves to be marked with the following 'food safe' pictogram:



Tilsatec food approved products have been tested according to these standards and meet the total extractive and overall migration limits required for repeat use application.

### EN388: 2016 - Mechanical Protection

#### EN ISO 13997 Cut Resistance (A-F) New to the standard in 2016

The EN ISO 13997 cut resistance method is one of the recent additions to the EN 388:2016 standard. This test was introduced to accommodate higher cut resistance materials in the market that have a blunting effect on blades and other sharp objects. This method uses a TDM test device, fitted with a single use straight edge blade that is drawn once across the material in one direction. Once the blade cuts through the sample, the distance that the blade has travelled is recorded.

A range of force in newtons are used throughout the test and a graphical representation of force against cutting distance is used to determine the force required to cut through the material at 20mm of blade travel. By using the blade only once and testing a variety of load forces (as opposed to the 5N standard load used in the coupe test), the impact of blade blunting is eliminated and a more accurate representation of cut protection is assigned.

### EN21420:2020 - General requirements for most types of protective gloves includes:

- Glove design and construction
- Sizing and measurement of gloves
- Cleaning
- Dexterity
- Innocuousness
- Product marking, packaging and information supplied by the manufacturer
- Breathability and comfort
- Electrostatic properties

### EN407: 2004 - Protection from Thermal Hazards

The heat and flame pictogram is shown with six numbers, representing performance levels against specific thermal hazard tests.

#### Contact Heat

The test sample is placed on a calorimeter and a heated cylinder is brought into contact with the specimen.

Temperatures of 100, 250, 350 and 500°C are tested to determine the classification. The threshold time shall be calculated, where an increase in calorimeter temperature of 10°C is observed once the heated cylinder is in contact with the sample. A threshold time of greater than 15 seconds demonstrates a pass for the test temperature. If a level 3 contact heat is achieved, then burning behaviour must also be tested and pass level 1.

## Rhino Yarn™ Cut Resistant Technology For The Food Industry



There are a number of different yarns commonly used to provide cut resistance but developing yarns suitable for use in the food industry means we need to deliver high cut protection, food contact safety and prevent contamination of the food stuffs being handled. A unique set of requirements, we've re-engineered our Rhino Yarn™ technology to bring you enhanced mechanical protection in our new range of food safe gloves and sleeves. Developed using a composite HPPE yarn structure around a steel core, the range is inherently antimicrobial for the life of the product and provides heightened comfort, grip and dexterity.

### Understanding Glove Gauges

You will likely have come across terminology such as 'gauge' or '13gg' in relation to protective gloves and you may be wondering what it means and why it's important.

Gauge essentially measures the number of stitches used per inch in the knitting process of a glove. With today's manufacturing techniques you will generally come across gloves in 7, 10, 13, 15 and 18 gauge. The 7 gauge glove will be much thicker than an 18 gauge glove however, the lighter gauge glove will actually be denser/more tightly knit. Both have advantages, but it depends on the handling requirements and application involved as to which would be most suitable.

As new engineered fibres and yarns are developed, the knitting gauges we are able to use are increasingly higher to produce thinner, more dexterous gloves without compromising on the level of protection.

### Laundering Instructions For The Tilsatec Food-Safe Range

Tilsatec food gloves have been tested after washing according to Industrial Wash Test: ISO 15797:2018 for 50 washes at 85°C (185°F). The gloves can be laundered and dry cleaned with no effect on cut resistance or the anti-microbial properties using mild detergents. Do NOT use chlorine bleach or any oxidising ingredients, however 'oxygen' bleach can be used in place of chlorine bleach. Drying temperatures should not exceed 70°C (158°F).



# Food Processing Industries

## CUT INJURIES ARE ONE OF THE MOST COMMON RISKS WORKERS FACE IN THE FOOD PROCESSING SUPPLY CHAIN

Tilsatec have designed hand and arm protection solutions delivering high cut and thermal protection with exceptional grip, comfort and durability to meet the needs of most handling applications in the food processing and packaging environments.



### Primary Processing

Slaughtering  
Butchery  
Deboning  
De-skinning



72-8110



73-9110



74-8111



### Secondary Processing

Filleting  
Trimming  
Slicing  
Chopping



71-7110



72-8110



74-8111



### Packing

Raw Ingredient Preparation  
Cooking and Preparing  
Sandwich Filling  
Packing and Labelling



71-7110



74-8111



### Distribution

General Handling  
Moving Goods  
Equipment Maintenance



58-3220



55-5120/23



50-6121

# Range Upgrade

## Enhanced Performance



Tilsatec have raised the bar in cut resistant gloves for food handling with this new range of hand and arm protection. Delivering incredible mechanical performance it has additional features and a yarn construction designed specifically for handling food substances.

The lightweight 13 gauge **71-7111**, medium weight 10 gauge **72-8110** and 7 gauge **73-9110** heavyweight glove styles are designed and knitted using an innovative blend of steel-reinforced HPPE. 100% manufactured in the UK, free from glass fibre to prevent food contamination, the antimicrobial properties are engineered to last the lifetime of the gloves.

With a weight and style to suit most applications in the meat processing and food packaging industries, the range is compliant

with Regulation 10/2011 plastic materials and articles intended to come into contact with food. Tested to EN ISO 15797 industrial wash test to withstand x50 washes at up to 85°C and drying up to 70°C with no effect on cut resistance.

# 71 7110



#### Applications / Industries

- > Vegetable preparation
- > Food packaging and processing
- > Light duty meat carving and slicing



**Lightweight** cut level **F** antimicrobial food safe glove

- > EN388:2016 level F (ANSI 105-2016 A7) cut resistance
- > Inherent antimicrobial component safe for food handling
- > New yarn structure (free from glass fibre) delivers better grip and mechanical protection
- > Extended cuff for added protection

<b>Code</b>	71-7110
<b>Description</b>	Lightweight cut level <b>F</b> antimicrobial food safe glove
<b>Gauge</b>	13gg
<b>Colour</b>	Blue liner
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	255-305mm
<b>Sizes</b>	6/XS - 11/2XL
<b>Packaging</b>	6 pieces/polybag 216 pieces/carton

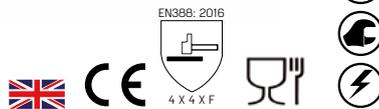
# 72

## 8110



### Applications / Industries

- > Meat carving and deboning
- > Butchery
- > Fish filleting and processing
- > Suitable for beef, pork and poultry



### Medium weight cut level F antimicrobial food safe glove

- > EN388:2016 level F (ANSI 105-2016 A8) cut resistance
- > Inherent antimicrobial component safe for food handling
- > New yarn structure (free from glass fibre) delivers better grip and mechanical protection

<b>Code</b>	72-8110
<b>Description</b>	Medium weight cut level F antimicrobial food safe glove
<b>Gauge</b>	10gg
<b>Colour</b>	Blue liner
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	255-305mm
<b>Sizes</b>	6/XS - 11/2XL
<b>Packaging</b>	6 pieces/polybag 144 pieces/carton

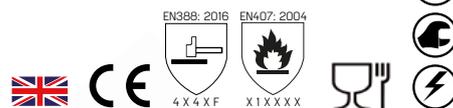
# 73

## 9110



### Applications / Industries

- > Meat carving and deboning
- > Butchery
- > Fish filleting and processing
- > Suitable for beef, pork and poultry



### Heavy weight cut level F antimicrobial food safe glove

- > EN388:2016 level F (ANSI 105-2016 A9) cut resistance
- > Inherent antimicrobial component safe for food handling
- > New yarn structure (free from glass fibre) delivers better grip and mechanical protection
- > Extended cuff for added protection
- > EN407: 2004 contact heat level 1 protection

<b>Code</b>	73-9110
<b>Description</b>	Heavyweight cut level F antimicrobial food safe glove
<b>Gauge</b>	7gg
<b>Colour</b>	Blue liner
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	255-305mm
<b>Sizes</b>	6/XS - 11/2XL
<b>Packaging</b>	6 pieces/polybag 144 pieces/carton

# 74

## 8111



### Applications / Industries

- > Meat carving and deboning
- > Butchery
- > Fish filleting and processing
- > Suitable for beef, pork and poultry



### Medium weight cut level F antimicrobial food safe sleeve

- > EN388:2016 level F (ANSI 105-2016 A8) cut resistance
- > Inherent antimicrobial component safe for food handling
- > New yarn structure (free from glass fibre)
- > Thumb slot for a secure fit

<b>Code</b>	74-8111
<b>Description</b>	Medium weight cut level F antimicrobial food safe glove
<b>Gauge</b>	10gg
<b>Colour</b>	Blue
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	20"/50cm
<b>Sizes</b>	One Size
<b>Packaging</b>	Packed per piece 100 pieces/carton

# General Handling & Distribution

Workers responsible for packing, palleting and moving food goods for shipping can also be exposed to low level cut hazards and need good wet and dry grip to ensure secure and efficient handling. The Tilsatec multi-purpose range provides abrasion resistance level B-C cut resistance and a degree of liquid protection with all day comfort. Mechanical gloves can also act as a barrier where repeated surface touching is involved.

## 58 3220

- > Form fitting liner delivers incredible comfort
- > Exceptional dexterity and tactility
- > Micro foam palm coating delivers secure dry and oil grip
- > 360° breathability



**Multi-purpose** ultra-lightweight cut level **C** micro foam coated glove

<b>Code</b>	58-3220
<b>Description</b>	Multi-purpose ultra-lightweight cut level C micro foam coated glove
<b>Gauge</b>	18gg
<b>Colour</b>	Grey liner / Black coating
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	230-270mm
<b>Sizes</b>	7/S - 11/2XL
<b>Packaging</b>	12 pairs/polybag 120 pairs/carton

## 55 5120/23

- > High level of tactility and dexterity
- > Breathable liner and palm coating
- > Micropore foam nitrile palm delivers good dry and oil grip
- > Flat nitrile full dip provides oil repellency and liquid protection keeping hands dry (55-5123)



**Lightweight** micropore foam nitrile coated cut level **E** glove

<b>Code</b>	55-5120/55-5123
<b>Description</b>	Lightweight micropore foam nitrile coated cut level E glove
<b>Gauge</b>	15gg
<b>Colour</b>	Black liner / Black coating
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	230-270mm
<b>Sizes</b>	7/S - 11/2XL
<b>Packaging</b>	12 pairs/polybag 120 pairs/carton

## 50 6121

- > EN407: 2004 contact heat level 1
- > Thumb crotch is reinforced for additional resilience in high action area
- > High level of abrasion resistance and durability
- > 360 breathability
- > Dark colour hides dirt extending life of the glove
- > Undetectable levels of DMF



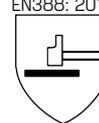
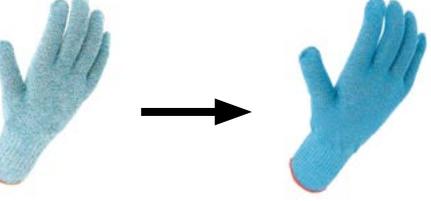
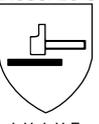
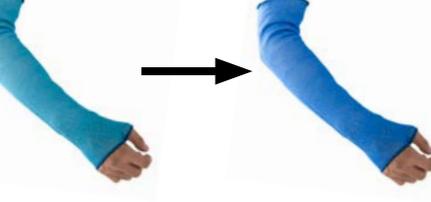
**Medium weight** cut level **F** sandy foam nitrile coated glove with thumb reinforcement

<b>Code</b>	50-6121
<b>Description</b>	Medium weight cut F sandy foam nitrile palm coated glove w/thumb reinforcement
<b>Gauge</b>	10gg
<b>Colour</b>	Black liner / Black coating
<b>Cuff Style</b>	Knit wrist
<b>Length</b>	230-270mm
<b>Sizes</b>	7/S - 11/2XL
<b>Packaging</b>	12 pairs/polybag 120 pairs/carton

## Product SKU Transition

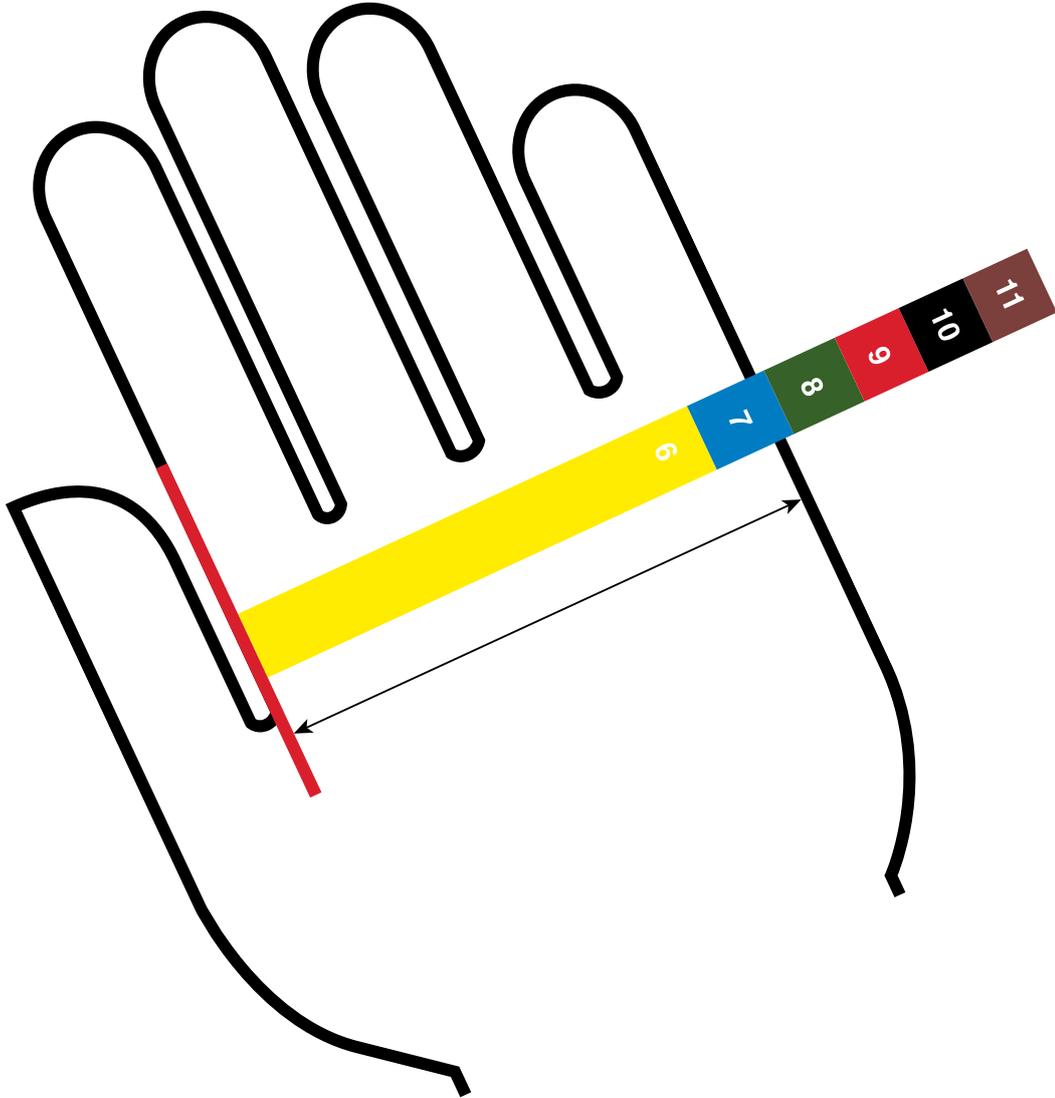
Over the next few months the popular 405B, 407B, 410B and 420B cut level E food-safe range will be evolving into an upgraded range of the equivalent styles with higher specification providing incredible level F cut protection to EN388:2016.

As cut resistance specialists our aim is to always deliver best in class cut protection for high hazard applications, keeping hands safe. We've re-engineered the Rhino Yarn™ composition to increase the level of mechanical protection without compromising on weight, dexterity grip or launderability. For further information or any questions on the new range contact your account manager or email: [info@tilsatec.com](mailto:info@tilsatec.com).

Products	New Performance
 <p><b>405B</b> → <b>71-7110</b></p>	<p><b>71-7110</b></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>EN388: 2016</p>  <p>3 X 4 X F</p> </div> <div style="text-align: center;"> <p>ANSI 105: 2016</p>  <p><b>A7</b></p> <p>CUT</p> </div> <div style="text-align: center;"> <p><b>CE</b></p> </div> </div>
 <p><b>407B</b> → <b>72-8110</b></p>	<p><b>72-8110</b></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>EN388: 2016</p>  <p>4 X 4 X F</p> </div> <div style="text-align: center;"> <p>ANSI 105: 2016</p>  <p><b>A8</b></p> <p>CUT</p> </div> <div style="text-align: center;"> <p><b>CE</b></p> </div> </div>
 <p><b>410B</b> → <b>73-9110</b></p>	<p><b>73-9110</b></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>EN388: 2016</p>  <p>4 X 4 X F</p> </div> <div style="text-align: center;"> <p>EN407: 2004</p>  <p>X 1 X X X X</p> </div> <div style="text-align: center;"> <p>ANSI 105: 2016</p>  <p><b>A9</b></p> <p>CUT</p> </div> </div> <p style="text-align: center;"><b>CE</b></p>
 <p><b>420B</b> → <b>74-8111</b></p>	<p><b>74-8111</b></p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>EN388: 2016</p>  <p>4 X 4 X F</p> </div> <div style="text-align: center;"> <p>ANSI 105: 2016</p>  <p><b>A8</b></p> <p>CUT</p> </div> <div style="text-align: center;"> <p><b>CE</b></p> </div> </div>

## GLOVE SIZING CHART

Tilsatec gloves are available in a range of sizes. To ensure optimum fit and comfort, selecting the correct size glove is essential. Measure your hand against the chart below to see what size glove you need.



Sizes are identified by the following cuff colours:

Size	6 X-Small	7 Small	8 Medium	9 Large	10 X-Large	11 2X-Large
Colour coded cuff	Yellow	Blue	Green	Red	Black	Brown

\*Select sizes are not standard in all styles. Contact us to discuss your special sizing needs.

